## **CLAIMS**

We claim:

1. A material handler capable of lifting a load that has a load weight, the material handler comprising:

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a frame supported for movement over the ground;

a telescoping boom coupled to the frame, the telescoping boom being extendable between a retracted position and an extended position, and pivotable between a lowered position and a raised position;

a boom extension sensor that generates a first signal corresponding to the distance the boom is extended;

a boom angle sensor that generates a second signal corresponding to the angle the boom is pivoted; and

a control system that displays a cursor located at a position that is based on the first signal and the second signal to indicate to the operator when the material handler is operating at a safe loading condition.

- 2. The material handler of claim 1, wherein the control system receives the first and second signals.
- 20 3. The material handler of claim 1, wherein the distance that the telescoping boom is extended is measured relative to the retracted position.
  - 4. The material handler of claim 1, wherein the angle that the telescoping boom is pivoted is measured relative to the lowered position.

- 5. The material handler of claim 1, wherein the control system includes a screen that displays the cursor.
- 6. The material handler of claim 5, wherein the location of the cursor on the screen is defined by a first dimension based on the first signal and a second dimension based on the second signal.

- 7. The material handler of claim 1, wherein the control system also displays a boundary that defines a first zone in which it is safe to operate the boom and a second zone in which it is unsafe to operate the boom.
- 5 8. The material handler of claim 7, wherein the material handler is likely to tip over when the cursor is located within the second zone.
- 9. The material handler of claim 7, wherein the telescoping boom includes a boom attachment, and wherein the control system is adjustable to display the boundary for different boom attachments.
  - 10. The material handler of claim 9, wherein the boom attachment is a fork.
- 11. The material handler of claim 9, wherein the control system includes a switch that selectively adjusts the boundary for different boom attachments.
  - 12. The material handler of claim 7, wherein the control system is adjustable to display the boundary for different load weights.
- 20 13. The material handler of claim 12, wherein the control system includes a keypad, the weight of the load being manually entered by an operator on the keypad to adjust the boundary for different load weights.

14. A method of indicating to the operator when a material handler is operating at a safe loading condition, the material handler including a telescoping boom that is coupled to a frame, the telescoping boom being extendable between a retracted and an extended position, and pivotable between a lowered and a raised position, the method comprising:

sensing the distance that the telescoping boom is extended; generating a first signal based on the sensed distance; sensing the angle that the telescoping boom is pivoted; generating a second signal based on the sensed angle; and displaying a cursor at a position based on the first signal and the second

signal.

15. The method of claim 14, further comprising receiving the signals with a control system.

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16. The method of claim 14, wherein sensing the distance includes sensing the distance that the telescoping boom is extended relative to the retracted position.

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- 17. The method of claim 14, wherein sensing the angle includes sensing the angle that the telescoping boom is raised relative to the lowered position.
- 18. The method of claim 14, wherein displaying a cursor includes displaying a cursor on a screen.

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19. The method of claim 18, wherein displaying a cursor on a screen includes displaying the cursor on the screen at a location that is defined by a first dimension based on the first signal and a second dimension based on the second signal.

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20. The method of claim 14, further comprising displaying a boundary that defines a first zone in which it is safe to operate the boom and a second zone in which it is unsafe to operate the boom, the material handler being likely to tip over when the cursor is located within the second zone.

- 21. The method of claim 20, wherein displaying a boundary includes displaying a boundary based on a boom attachment.
- 22. The method of claim 21, further comprising adjusting the control system to select the boundary for a specific boom attachment.
  - 23. The method of claim 22, wherein adjusting the control system includes adjusting a switch on the control system to select the boundary for a specific boom attachment.

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- 24. The method of claim 21, wherein displaying a boundary includes displaying a boundary based on a load weight.
- 25. The method of claim 24, further comprising adjusting the control system to select the boundary for a specific load weight.
- 26. The method of claim 25, wherein adjusting the control system includes manually entering the load weight on a keypad of the control system to select the boundary for a specific load weight.

27. A material handler capable of lifting a load that has a load weight, the material handler comprising:

a frame supported for movement over the ground;

a telescoping boom coupled to the frame, the telescoping boom being extendable between a retracted position and an extended position, and pivotable between a lowered position and a raised position, the telescoping boom including a boom attachment;

a boom extension sensor that generates a first signal corresponding to the distance the boom is extended;

a boom angle sensor that generates a second signal corresponding to the angle the boom is pivoted; and

a control system that receives the first and second signals, the control system including

a screen that displays a boundary that defines a first zone in which it is safe to operate the boom and a second zone in which it is unsafe to operate the boom and that displays a cursor located at a position that indicates to the operator when the material handler is operating at a safe loading condition, wherein the location of the cursor on the screen is defined by a first dimension based on the first signal and a second dimension based on the second signal,

a switch that selectively adjusts the boundary for different boom attachments, and

a keypad that selectively adjusts the boundary for different load weights.

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- 28. A control system for a material handler capable of lifting a load that has a load weight, the material handler including a frame supported for movement over the ground, a telescoping boom coupled to the frame, the telescoping boom being extendable between a retracted position and an extended position, and pivotable between a lowered position and a raised position, the control system comprising:
- a boom extension sensor adapted to generate a first signal indicative of the distance the boom is extended;
- a boom angle sensor that adapted to generate a second signal indicative of the angle the boom is pivoted;
- a controller that determines when the material handler is operating at a safe loading condition based on the first signal and the second signal; and
  - a display that displays a cursor located at a position to indicate the loading condition.